# 1 Introduction

- Quality has different meanings.
- Car analogy: luxury car vs everyday car.
- Quality management planning:
  - Define qualty standards
  - Document process, metrics, and tools.
  - Define how compliance to standards will be met.

## • Quality Assurance:

- Audit quality processes, policies, metrics and tools to ensure they are followed.
- Ensure quality processes have right impact.

## • Quality Control:

- Collect data
- Analyze
- Make changes as needed
- Ensure acceptance of project eliverables.

### • Continuous Improvement

- Identify lessons learned.
- Revise and make improvements to quality plan.

### • Cost of defect may include:

- Time and effort spent investigating and diagnosing the defect.
- Time and effort redesigning, developing, and re-testing the defect.
- Time and effort if re-resting uncovers new defects.
- Loss of good-will if defect is found by a customer.

### • Quality Philosophies

- Craftsmanship: masters, apprentices, journeyman
- Scientific Management: breaking down the task into few steps can be performed with little training.
- Total Quality Management:

- \* Trained workers empowered to monitor and control quality of items they produced.
- \* Don't rely on mass inspections at end of project.
- \* Build quality into the process.
- \* Train and educate people, and let them take pride in their work.
- \* Eliminate slogans, work-quotas, and management by numbers.
- \* Quality is the responsibility of everyone in the organization.

#### Quality Planning

- \* Identify customer
- \* Determine customer's needs
- \* Understand those needs
- \* Develop a product that meets customer's needs
- \* Ensure that the product meets the customer's needs as well as the organization.

## - Quality Improvement

- \* Design the process that can produce the product.
- \* Optimize that process

#### - Quality Control

- \* Provide evidense that the process can produce the product.
- \* Operationalize the process

### - Capability Maturity Model (CMM)

- \* Developed in 1986 by Software Engineering Institute (SEI)
- \* Recommended processes specific to software development.
- \* Process: A set of activities used by people to develop a product.
- \* Process capability: expected result that can be achieved by following a process.
- \* Process performance: actual results that are achieved by following a particular process.
- \* Process maturity: The extent to which a particular process is explicitly and consistently defined, managed, measured, controlled, and effectively used throughout the organization.
- \* 5 levels of maturity:
  - · Level1: Initial: project process is ad-hoc and immature.
  - · Level2: Repetable: basic policies, processes, and control of project management are in place. Project schedules/budgets are more realistic.

- · Level3: Defined: Engineering and management processes are documented and standardized throughout the organization. A group oversees that the standards are followed.
- · Level4: Managed: quantitative metrics for measuring and acessing productivity and quality are established for both products and processes.
- $\cdot$  Level 5: Optimizing; the whole organization of focused on continuous process improvement.
- Focus on customer satisfaction
- Prevention, not inspection.
- Improve the process to improve the product.
- Quality is everyone's responsibility
- Fact-based management